

**11 13 Oil Pan**

	Type	Thread	Tightening specification	Measure
1AZ Oil drain plug	All	M12 x 1.5		25 Nm
	All	M18 x 1.5		30 Nm
	All	M22 x 1.5		60 Nm
2AZ Oil pan on engine block	All	M6 8.8		10 Nm
	All	M6 10.9		12 Nm
	N42 / N40	M8 8.8	Replace screws	30 Nm
	All others	M8 8.8		22 Nm
Oil sump, lower section to upper section	All	M6 8.8		10 Nm
	All	M8 8.8		22 Nm
Oil sump bottom section to top section with microencapsulated screws	All	M6 10.9	Replace screws	12 Nm